



Operating Instructions
for
Pressure Switch
Model: SCH



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Manufactured and sold by:

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2. Note

Please read these operating instructions before unpacking and putting the unit into operation. Follow the instructions precisely as described herein.

The devices are only to be used, maintained and serviced by persons familiar with these operating instructions and in accordance with local regulations applying to Health & Safety and prevention of accidents.

When used in machines, the measuring unit should be used only when the machines fulfil the EC-machine guidelines.

as per PED 2014/68/EU

In acc. with Article 4 Paragraph (3), "Sound Engineering Practice", of the PED 2014/68/EU no CE mark.

3. Instrument Inspection

Instruments are inspected before shipping and sent out in perfect condition.

Should damage to a device be visible, we recommend a thorough inspection of the delivery packaging. In case of damage, please inform your parcel service / forwarding agent immediately, since they are responsible for damages during transit.

Scope of delivery:

The standard delivery includes:

- Pressure Switch model: SCH
- Operating Instructions

4. Regulation Use

Any use of the "SCH", which exceeds the manufacturers specification may invalidate its warranty. Therefore, any resulting damage is not the responsibility of the manufacturer. The user assumes all risk for such usage.

Pressure Switches are used for controlling and monitoring pressure in vessels of all kinds, e.g. for boilers, compressed air reservoirs, hydraulic and pneumatic plant, refrigeration engineering, water supply systems etc. Suitable types are available for overpressure, differential pressure and vacuum.

4.1 Installation and Commissioning

- Pressure switches must be installed only by personnel trained in this application area (electric/hydraulic/mechanical) in accordance with the installation instructions and local legal requirements.
- The devices must be installed (mechanical, pressure-side connection) only on electro-chemically matched materials, otherwise there is risk of damage to base metals through contact corrosion which can result in loss of stability and leakage.
- Caution when touching device – risk of burns. Device can reach a medium temperature of up to 70 °C. Risk of freezing when working with media up to -20 °C.
- Do not open wiring-box or plug and do not remove terminal screws before the device is de-energized.
- Ex versions are limited to an operating range of -20 ... +60 °C.

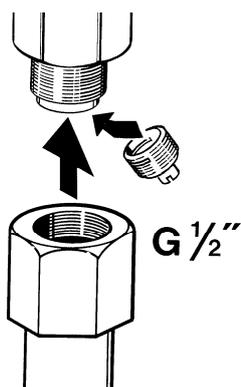
4.2 Safety Instructions

- The device must only be used within the electric, hydraulic and thermal limits specified in the data sheet.
- Inductive loads can cause contact burns or fuse the contacts. Preventative measures must be implemented by the customer, e.g., through use of suitable RC elements.
- When using the version with ZF 1979 (oil and grease-free), take care to avoid recontamination of surfaces that are in contact with media, right through from opening the packaging to completed installation. Generally, no liability will be assumed for oil and grease-free version.
- High quality stainless-steel sensor parts in contact with media enable the devices to be used with a variety of media. However, a chemical resistance test MUST be carried out before selection.
- Use with acids and other aggressive media, such as hydrofluoric acid, copper chloride, aqua regia or hydrogen peroxide, is not permitted.
- Use in systems with unstable gases and liquids such as hydrogen cyanide, dissolved acetylene or NOx is not permitted.
- Devices must be protected from solar radiation and rain.
- Pressure switches are precision devices which are calibrated in the factory. For this reason, never open the device and do not change the adjustment of the varnished calibration screws.
- Prevent excessive vibrations from reaching the pressure switch, e.g., with mechanical isolation or other vibration damping measures.
- Heavily contaminated media can clog the sensor and cause errors and/or malfunction. If the equipment is to be used for this purpose, suitable chemical seals must be connected.
- Pressure switches and chemical seals form a functional unit and must not be disconnected from each other in the field.
- Before disassembly (removing the pressure switch from the system), the device must be disconnected from the power supply and the system must be emptied. Observe the Accident Prevention Regulations.
- Never use the pressure switches as a climbing aid.
- KOBOLD Messring GmbH accepts no liability for non-compliance.

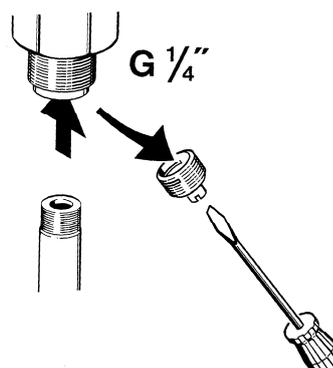
5. Mechanical Connection

Installation

Install directly on the pipeline (pressure gauge connection G 1/2) or with 2 screws (4 mm) surface mounting. Tighten only on the hexagonal of the pressure connection, never use the housing or plug for fixing.



External thread G 1/2
(Pressure gauge connection)
When using flat seals, turn insert the centring screw.



Internal thread G 1/4
(Remove the centering peg)
In gas application internal thread only up to 4 bar permissible. Use flat gasket ring for higher pressure.

Connection

The differential Pressure Switches SCH- DDCM have 2x G 1/4 internal thread connections. Connect the high and the low pressure according to the marks.

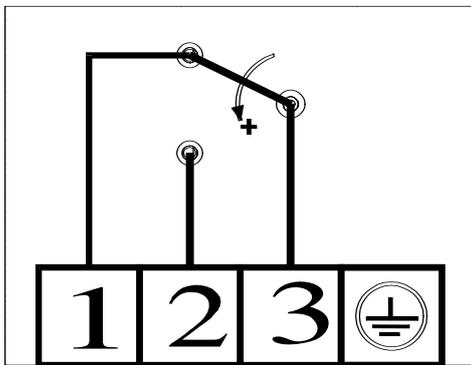
(+) = high pressure

(-) = low pressure

When connecting attention should be paid to the marks.

6. Electrical Connection

- Ensure that the power is disconnected during connection of the cable.
- Wiring is on the angled plug.
- The cable outlet can be in any of 4 positions, which are at 90° in relation to each other.
- Remove screw
- Insert the screw driver in the slot and press downwards.
- On devices with terminal connection housing the terminal board is available after removing the terminal box lid.



With rising pressure:
3-1 opens, 3-2 closes

With falling pressure:
3-2 opens, 3-1 closes



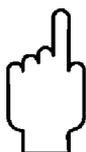
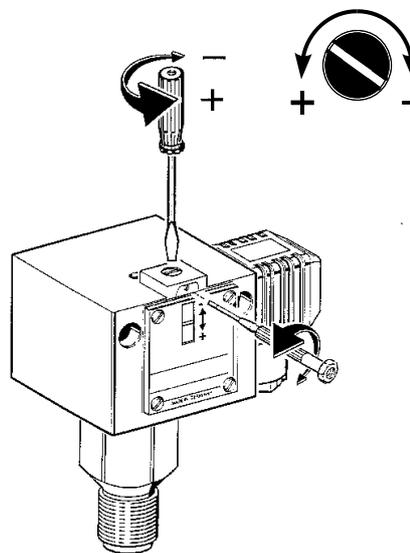
Attention! The Pressure Switches are precision instruments, set and adjusted at the factory. Do not open the device or re-set the varnished adjustment screw. This would alter the switching points and resetting would be necessary.

7. Setting the Switching Pressure

7.1 Setting the Switching Pressure with Plug Connection

The switching pressure is set using the setting spindle. Before setting loosen the locking screw located above the scale by approx. 2 turns and tighten it again after setting. The scale value corresponds to the upper switching point (for rising pressure). The lower switching point (for falling pressure) is lower by the value of switching difference. The scale serves only as an estimated value scale, a pressure gauge is required for accurate settings.

On the pressure switch housing, the setting screw is accessible after removing the cover.



Attention: Switch off voltage !

Switching pressure

- turn to the right: lowers switch point
- turn to the left: raises switch point

7.2 Setting the Switching Point

The switching point can be set within the range given in the datasheet by using a screwdriver on the setting spindle. Additionally you should remove the terminal board casing (with 4 hexagon screw M 4). The affixing screw on the front end (above the scale) has to be removed and should be reattached after setting the switching point.

Turning the setting spindle clockwise gives a lower switching point, turning anticlockwise gives a higher switching point.

The scale should be used as a guide, for more exact settings you should use a manometer.

Serial Numbers

All switch units and their respective terminal board casings are marked with a serial number. When installing you should ensure that the terminal board casings do not get mixed up.

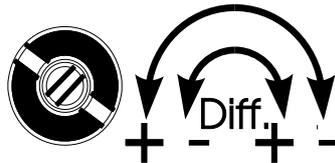


Note: When installing the Ex switch units and setting them up for operation you should comply with the recognised rules and guidelines for installations in Ex-areas.

7.3 Setting Switching Difference (only model V)

One spindle each is available for setting the switching pressure and the switching difference. Both spindles are arranged concentrically. The outer spindle, with larger diameter, adjusts the lower switching point; the switching difference, and thus the upper switching point, is changed with the small central screw located internally.

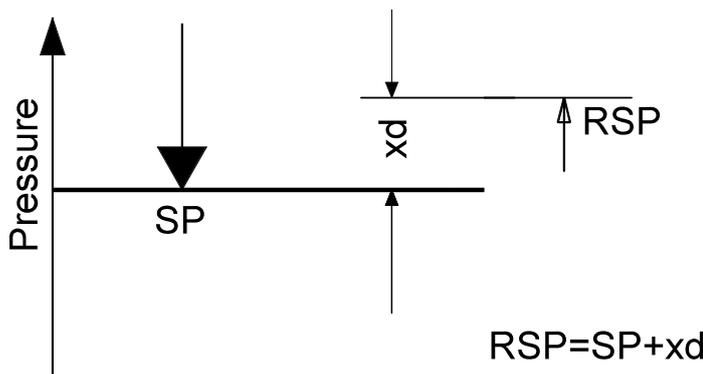
The action direction is indicated by the arrow direction.



Setting sequence

- Adjust the lower switching point (with decreasing pressure), with outer spindle, according to scale or pressure gauge.
- Adjust the switching difference (with increasing pressure), with small, internal central screw, results in setting the upper switching point.

When the switching difference is changed, the lower switch-off point remains unchanged, the upper switching point is shifted by the switching difference.



xd= switching difference (hysteresis)
SP= switching point
RSP= switch back point

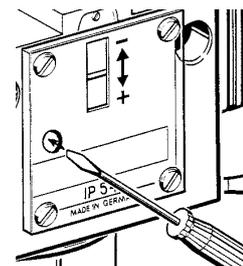
8. Special Functions

8.1 Maximum- and Minimum Pressure Limiter (-205 and -206)

Instead of a microswitch with automatic reset, a "bistable" microswitch is installed in the limiters. When the pressure reaches the value set on the scale, the microswitch switches over and remains in the position.

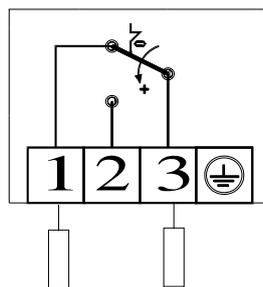
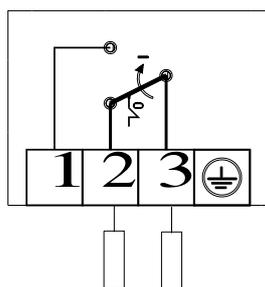
- **Unlocking**

The catch can be released by pressing in the unlocking button (marked on the scale side of the switching device by a red dot.) The limiter can not be unlocked until the pressure has decreased by a certain amount or, in the case of interlocking at the lower switching point, is increased again. Depending on the version, the interlock can be effective for a rising value (max. limiter ...-205) or for a falling value (min. limiter ...206).



Minimum pressure limiter

Maximum pressure limiter



8.2 Two Stage Pressure Switches (- 307 and - 217)

A switch-unit, with two microswitches both with single-poled changeover, forms part of the basic equipment for each two-stage Pressure Switch.

- The first switch I monitors lower pressure
- The second switch II monitors higher pressure.
- It should be noted that the switching differentials of the individual microswitches cannot be exactly identical because of their component tolerances.
- The switching interval of both microswitches is the interval (in bar or mbar) between the switching points of both microswitches.

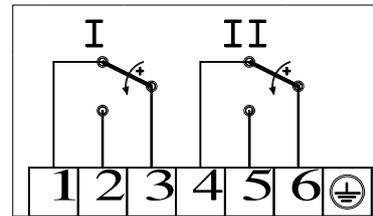
Applies for all variations:

Changes to the setting spindle, to the setting of switching pressure, do not lead to changes in the switching intervals as the switching points are adjusted correspondingly. The switching differential of the individual microswitches corresponds to the switching differences listed under basic equipment.

The switching differential cannot be set for individual microswitches in two-stage Pressure Switches.

- **Two stage Pressure Switch - 307**

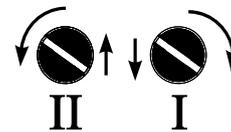
The switching interval between both switches is set according to the customer's requirements. With increasing pressure first microswitch I (terminal connection 1-3) and then microswitch II (terminal connection 4-6) is activated.



- **Two stage Pressure Switch - 217**

as in -209 however the switching interval can be set within given limits.

- Setting wheel I CW-reduce switching point at microswitch I
- Setting wheel II CCW-raise switching point at microswitch II



Setting wheels I and II have an internal stop to ensure that the microswitches cannot be adjusted past their effective range.



Attention: Note the sticker besides the plug connection of Pressure Switch.

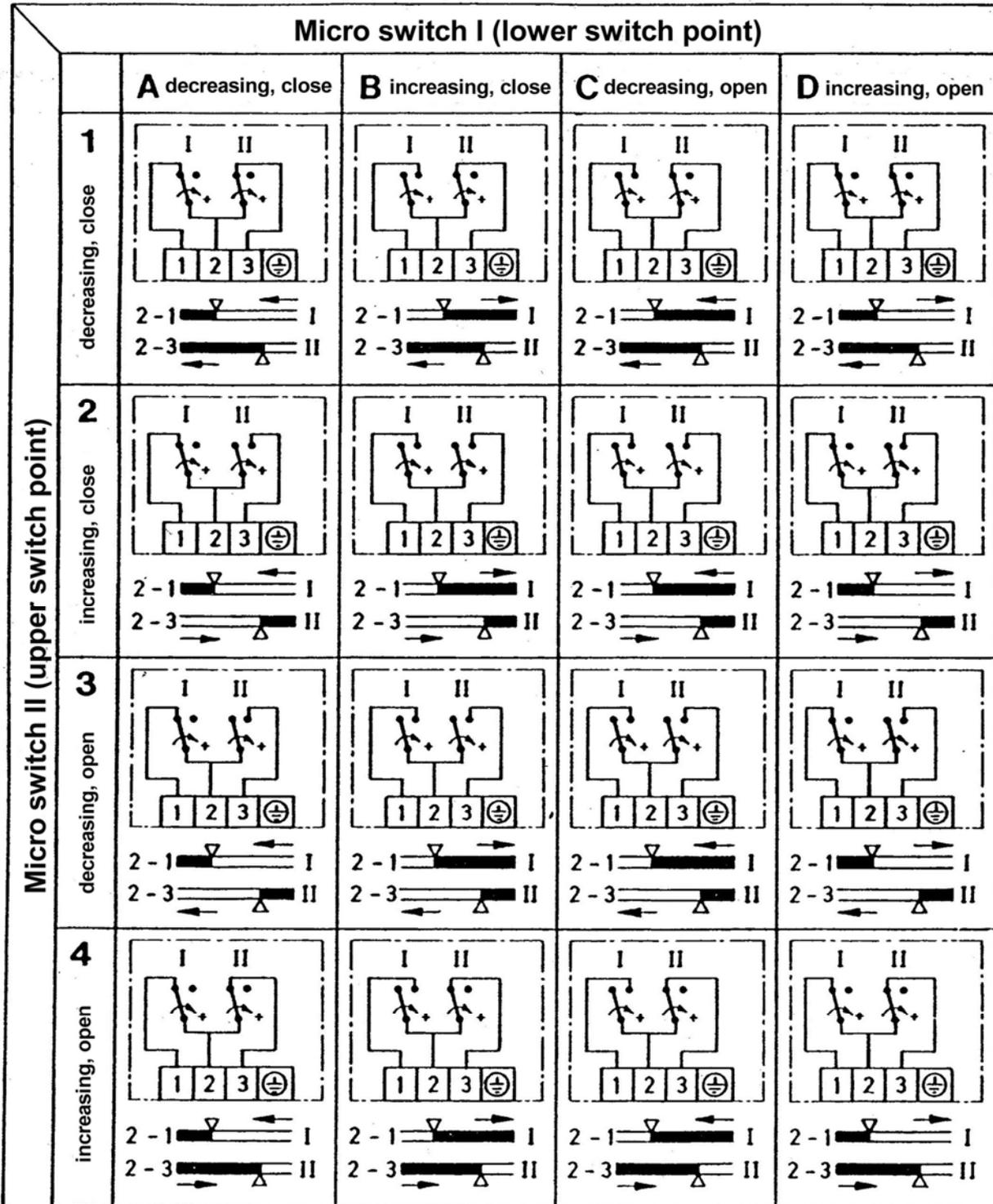
8.3 Switching Interval and Schematic Wiring Diagrams

Switching interval of two stage Pressure Switch (Option 217, 307)				
Model	Min. switching interval		Max. switching interval (average value)	
	Factory-set	Schematic wiring diagram A1/A3/B2/B4 C1/C3/D2/D4 + Option 307	Schematic wiring diagram A2/A4/C2/C4	Schematic wiring diagram B1/B3/D1/D3
DCM 06	25 mbar	165 mbar	190 mbar	140 mbar
DCM 025	20 mbar	140 mbar	160 mbar	120 mbar
DCM 1	40 mbar	240 mbar	280 mbar	200 mbar
DCM 6/DNM 6	0.15 bar	0.95 bar	1.2 bar	0.8 bar
DCM 10	0.25 bar	1.6 bar	1.85 bar	1.35 bar
DCM 16	0.3 bar	2.0 bar	2.3 bar	1.7 bar
DCM 40	0.9 bar	6.0 bar	6.9 bar	5.1 bar
DCM 63	1.3 bar	8.5 bar	9.8 bar	7.2 bar
DDCM 1	0.09 bar	0.55 bar	0.64 bar	0.46 bar
DDCM 6	0.14 bar	0.94 bar	1.08 bar	0.8 bar
DNM 06	40 mbar	240 mbar	270 mbar	200 mbar
DNM 025	35 mbar	215 mbar	240 mbar	180 mbar
VCM 095	40 mbar	300 mbar	340 mbar	260 mbar
VCM 101	40 mbar	260 mbar	300 mbar	220 mbar
VCM 301	20 mbar	100 mbar	120 mbar	80 mbar
VNM 111	50 mbar	310 mbar	360 mbar	260 mbar

Order reference for Extrafunction ZF217

Schematic wiring diagram	Switchgear	Orderposition	Extratext
A1	A	DCM6-217A-S	Schematic wiring diagram A1
A2	C	DCM6-217C-S	Schematic wiring diagram A2
A3	C	DCM6-217C-S	Schematic wiring diagram A3
A4	A	DCM6-217A-S	Schematic wiring diagram A4
B1	B	DCM6-217B-S	Schematic wiring diagram B1
B2	D	DCM6-217D-S	Schematic wiring diagram B2
B3	D	DCM6-217D-S	Schematic wiring diagram B3
B4	B	DCM6-217B-S	Schematic wiring diagram B4
C1	B	DCM6-217B-S	Schematic wiring diagram C1
C2	D	DCM6-217D-S	Schematic wiring diagram C2
C3	D	DCM6-217D-S	Schematic wiring diagram C3
C4	B	DCM6-217B-S	Schematic wiring diagram C4
D1	A	DCM6-217A-S	Schematic wiring diagram D1
D2	C	DCM6-217C-S	Schematic wiring diagram D2
D3	C	DCM6-217C-S	Schematic wiring diagram D3
D4	A	DCM6-217A-S	Schematic wiring diagram D4

Schematic wiring diagram for Option 217



Adjustment

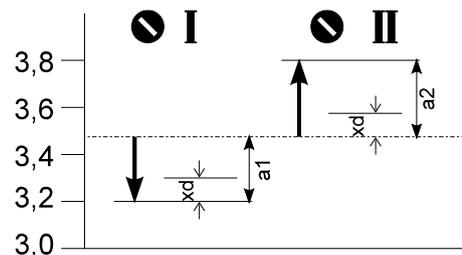
The addition of the adjustment with setting wheels I and II provides the switching interval between the two microswitches. Changes made at the setpoint spindle do not affect the switching interval; the switching interval remains constant over the entire adjustment range of the spindle, the two switching points being displaced up or down in parallel.

- 1) Turn setting wheel I fully CCW. Turn setting wheel II fully CW. The lowest switching interval is adjusted.
- 2) Set setpoint spindle S to a value on the scale which is central between the required top and required bottom switching point.
- 3) With pressure applied, set bottom switching point with setting wheel I (a1)
- 4) With setting wheel II, proceed as under 3. above to set top switching point (a2).
- 5) If the required top and bottom switching point cannot be obtained, adjust setpoint spindle S in the necessary direction and repeat setting as per 3. and 4. above.

Example:

Desired switching points: 3,8 and 3,2 bar
Adjustment according point 2: S=3,5 bar

- Set bottom switching point (3,2 bar) with setting wheel I (turn to the right)
- Set top switching point (3,8 bar) with setting wheel II (turn to the left).



8.4 Gold Plated Contacts (-213)

Gold plated contacts are used exclusively in the low voltage range in order to keep the transit resistance at the contact low. Switch points see standard types.

Switching capacity: min. 4 mA, 5 V_{DC} ; max. 100 mA, 24 V_{DC}.

At higher voltages and currents the gold layer on the contacts will be damaged.

8.5 SCH-EX- (Ex-d-Version)

Pressure switches in Ex version can be delivered only in a design tested by the IBEU.

Versions and additional functions are basically not possible.

9. Technical Information

Switch:	single -pole changeover
Switching capacity:	8 (5) A, 250 V _{AC} SCH-EX-...: 3 A, 250 V _{AC} ; 2 A, 250 V _{AC} (inductive), 0,1 A, 250 V _{DC} , 3 A, 24 V _{DC}
Protection:	IP 54 with plug connection IP 65 (for terminal connection)
Installation position:	preferable vertical
Max. medium temperature:	70 °C, higher medium temperatures are possible if the above limiting values at the switching devices are not exceeded by suitable measures (e.g. syphon).
Max. ambient temperature:	-25...+70 °C (-25...+60 °C for SCH-DGM) At ambient temperatures below 0°C ensure that no water condensation can arise in the sensor and in the switching device.
Switching difference:	see data-sheet
Switching device:	Robust housing made of sea-water resistance aluminium die casting.

9.1 Technical Information SCH-Ex units

Type of Ex-protection:	 II 2 G Ex de IIC T6 Gb  II 1/2D Ex ta/tb IIIC T80 °C Da/Db
Compatible for Ex-Zones:	1 and 2 (gas) 21 and 22 (dust on housing cover) 20, 21 and 22 (dust on sensor)
Form of protection:	IP 65 (vertical position)
Ambient temperature:	-20 to +60 °C
Max. temperature at Pressure Switch:	60 °C
Cable type:	M16 x 1.5 only for fixed installation
Switching difference:	not adjustable, approximate values see data sheet
Fitting position:	vertically upwards
Earthing connection / potential equalisation	
Max. cross section of the cable:	4 mm ² , external on the outside of the switching unit.

10. Order Codes

See data sheet.

11. EU Declaration of Conformance

We, KOBOLD Messring GmbH, Hofheim-Ts, Germany, declare under our sole responsibility that the product:

Pressure Switch

Model: SCH-...

to which this declaration relates is in conformity with the standards noted below:

EN 60335-1	(IEC 60335-1)	Safety of household and similar Electrical appliances.
EN 60335-1:1994	(IEC 60335-1:1994)	Part 1: General requirements

following the provision of European Directives:

2014/35/EU	Low Voltage Directive
2011/65/EU	RoHS (category 9)
2015/863/EU	Delegated Directive (RoHS III)

additionally for model: **SCH-EX-...**

94/9/EG EX-Protection Directive (Equipment and Protective systems intended for use in a potentially Explosive Atmospheres)

Test certificate no.:	IBExU13ATEX1125
Notified body:	IBExU Institut für Sicherheitstechnik GmbH

Type examination certificate:	IBExU13ATEX1125
Test specifications:	EN 60079-0:2012 EN 60079-1:2007 EN 60079-7:2007 EN 60079-31:2009
Notified body:	IBExU Institut für Sicherheitstechnik GmbH

Identification:

SCH-Ex

	II 2G Ex d e IIC T6 Gb
	II 1/2D Ex ta/tb IIIC T80°C Da/Db



Hofheim, 06 Aug 2019

H. Peters
General Manager

M. Wenzel
Proxy Holder

12. Examination Certificate

IBExU Institut für Sicherheitstechnik GmbH
 An-Institut der TU Bergakademie Freiberg

[1] **EC-TYPE EXAMINATION CERTIFICATE**
 according to Directive 94/9/EC, Annex III

(Translation)

[2] Equipment and Protective Systems intended for use in Potentially Explosive Atmospheres, Directive 94/9/EC

[3] EC-Type Examination Certificate Number: **IBExU13ATEX1125**

[4] Equipment: **Pressure switches and thermostates**
 Type SCH-Ex-... and TER-Ex-...

[5] Manufacturer: **Kobold Messring GmbH**

[6] Address: **Nordring 22-24**
65719 Hofheim/Ts.
Germany

[7] The design of the equipment mentioned under [4] and any acceptable variation thereto are specified in the schedule to this EC-Type Examination Certificate.

[8] IBExU Institut für Sicherheitstechnik GmbH, NOTIFIED BODY number 0637 in accordance with article 9 of the Council Directive 94/9/EC of 23 March 1994, certifies that the equipment mentioned under [4] has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment intended for use in potentially explosive atmospheres given in Annex II to the Directive.
 The test results are recorded in the test report IB-13-3-199 of 25 November 2013.

[9] Compliance with the Essential Health and Safety Requirements has been assured by compliance with EN 60079-0:2012, EN 60079-1:2007 EN 60079-7:2007 and EN 60079-31:2009.

[10] If the sign "X" is placed after the certificate number, it indicates that the equipment is subject to special conditions for safe use specified under [17] in the schedule to this EC-Type Examination Certificate.

[11] This EC-Type Examination Certificate relates only to the design and construction of the specified equipment. If applicable, further requirements of this directive apply to the manufacture and supply of this equipment.

[12] The marking of the equipment mentioned in [4] shall include the following:

Type SCH-Ex-... II 2G Ex d e IIC T6 Gb and II 1/2D Ex ta/tb IIIC T80 °C Da/Db
 -20 °C ≤ T_a ≤ +60 °C

Type TER-Ex-... II 2G Ex d e IIC T6 Gb and II 1/2D Ex ta/tb IIIC T80 °C Da/Db
 -20 °C ≤ T_a ≤ +60 °C



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Authorized for certifications Explosion protection

By order

 (Dr. Wagner)

Schedule



- Seal -
 (ID no. 0637)

Freiberg, 25 November 2013

Certificates without signature and seal are not valid.
 Certificates may only be duplicated completely and unchanged. In case of dispute, the German text shall prevail.

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 IBExU13ATEX1125

IBExU Institut für Sicherheitstechnik GmbH
An-Institut der TU Bergakademie Freiberg

Summary of the test results:

The pressure switches and thermostates type SCH-Ex-... and TER-Ex... fulfil the requirements of type of protection increased Safety in connection with flameproof switches for an electrical equipment of the Equipment Group II, Category 2G, Explosion Group IIC and protection by enclosures Category 1/2D or 2D, Explosion Group IIIC.

[17] **Special conditions**
none

[18] **Essential Health and Safety Requirements**
Confirmed by compliance with standards (see [9]).

By order

Freiberg, 25 November 2013



(Dr. Wagner)